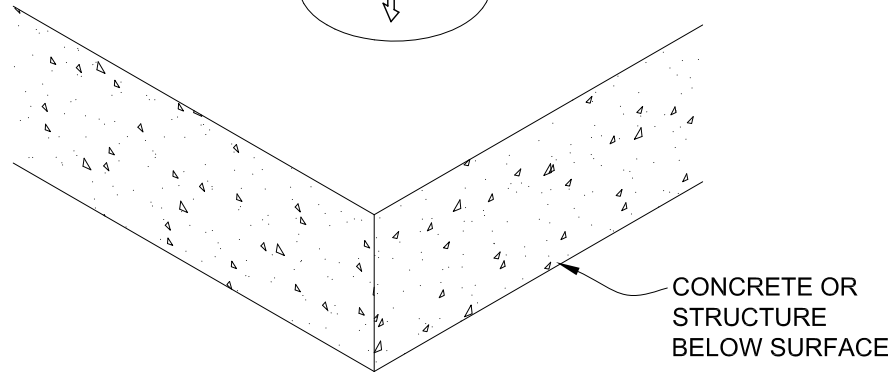
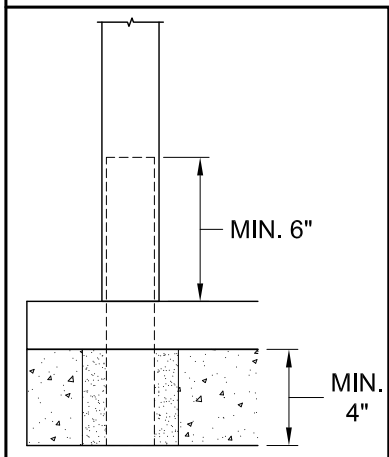
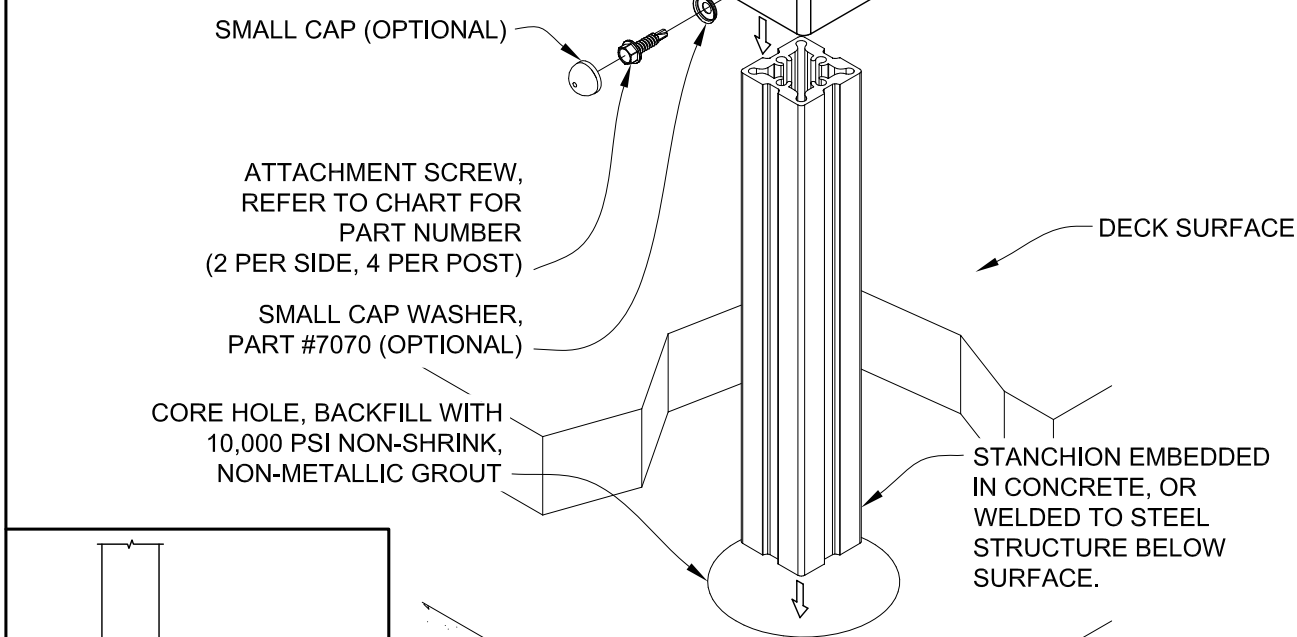


- RECOMMENDATIONS FOR DRILLING THROUGH STAINLESS STEEL STANCHIONS:**
- 1) USE COBALT DRILL BITS, (CARBIDE NOT RECOMMENDED)
 - 2) USE GEL CUTTING OIL
 - 3) START WITH 1/8" AND INCREASE THE HOLE SIZE IN 1/16" INCREMENTS
 - 4) DRILL HOLE IN ONE COMPLETE PASS. START SLOWLY UNTIL REACHING FULL SPEED, WHILE APPLYING CONSISTENT PRESSURE. AVOID STARTING AND STOPPING.



STANCHION ORIENTATION	
ALUMINUM	<p>← DIRECTION OF TOP RAIL →</p> <p>ALL POSTS 'SQUARE' STANCHION PART #7711</p> <p>ATTACHMENT SCREWS: #14x1" SS SELF-TAPPING SCREW, PART #7017</p>
	<p>← DIRECTION OF TOP RAIL →</p> <p>INTERMEDIATE POSTS END/CORNER POSTS STEEL STANCHION PART #7106</p> <p>ATTACHMENT SCREWS: #14x1" SS SELF-TAPPING SCREW, PART #7017 OR 1/4-20 x 3/4" SS MACHINE SCREW, PART #3322</p>
STEEL	<p>← DIRECTION OF TOP RAIL →</p> <p>INTERMEDIATE POSTS END/CORNER POSTS STEEL STANCHION PART #7106</p> <p>ATTACHMENT SCREWS: #14x1" SS SELF-TAPPING SCREW, PART #7017 OR 1/4-20 x 3/4" SS MACHINE SCREW, PART #3322</p>
STAINLESS STEEL	<p>← DIRECTION OF TOP RAIL →</p> <p>INTERMEDIATE POSTS END/CORNER POSTS STAINLESS STEEL STANCHION PART #7109</p> <p>ATTACHMENT SCREWS: 1/4-20 x 3/4" SS MACHINE SCREW, PART #3322</p>

DesignRail® Detail Drawing:
Stanchion Mount without Base Plate

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BY:	BWA
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